

Date: Monday, 07/07/2008 8:36:05 AM  
 User: Julie Lecocq

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: LONGITUDINAL BRACE ASSEMBLY		
Job Number	: 40308		Part Number	: D3783043		
Estimate Number	: 13325		Drawing Number	: D3783 REVA		
P.O. Number	:		Project Number	: N/A		
This Issue	: 07/07/2008 S.O. No. :		Drawing Revision	: A		
Prsht Rev.	: NC		Material	:		
First Issue	: / / Type : SMALL /MED FAB		Due Date	: 30/07/2008 Qty: 4 Um: Each		
Previous Run	: 05006					
Written By	:					
Checked & Approved By	: <u>JUL 08.7.07</u>					
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.a as per dwg DD verified by:EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Pick Packing Kit	
2.0	D37693	Tube
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
	Tube batch: <u>40315</u>	<span style="margin-left: 20px;">AS 08/08/01 (X)</span>
3.0	D37651	Clevis
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
	Clevis batch: <u>40311</u>	<span style="margin-left: 20px;">AS 08/08/01 (X)</span>
4.0	AN513A	Bolt
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
	Bolt batch: <u>M168167</u>	<span style="margin-left: 20px;">AS 08/08/01 (X)</span>
5.0	AN960JD516	Washer
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	
	Washer batch: <u>M168246</u>	<span style="margin-left: 20px;">AS 08/08/01 (X)</span>
	or (NAS1149D0568J)batch: _____	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: LONGITUDINAL BRACE ASSEMBLY

Job Number: 40308

Part Number: D3783043

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	MS21042L5	Nut
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M167939

AS 08/08/01 (X4)

7.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

AS 08/08/08 (4)

8.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 08/08/11 (4)

9.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 135

AS 08/08/11 (4)

10.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

L 08/08/10 (4)

Job Completion:



AS 08-08-11

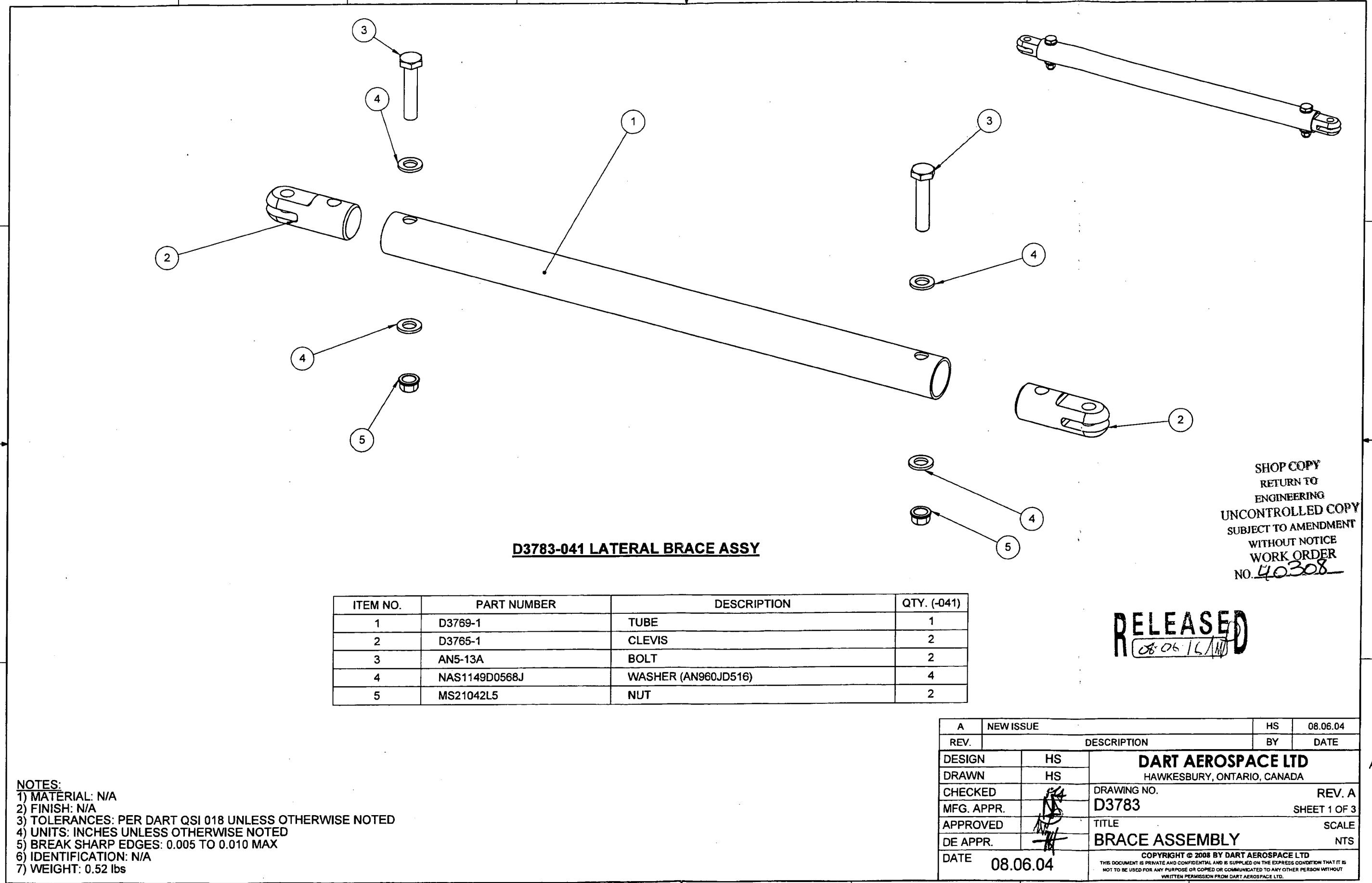
Dart Aerospace Ltd

W/I/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

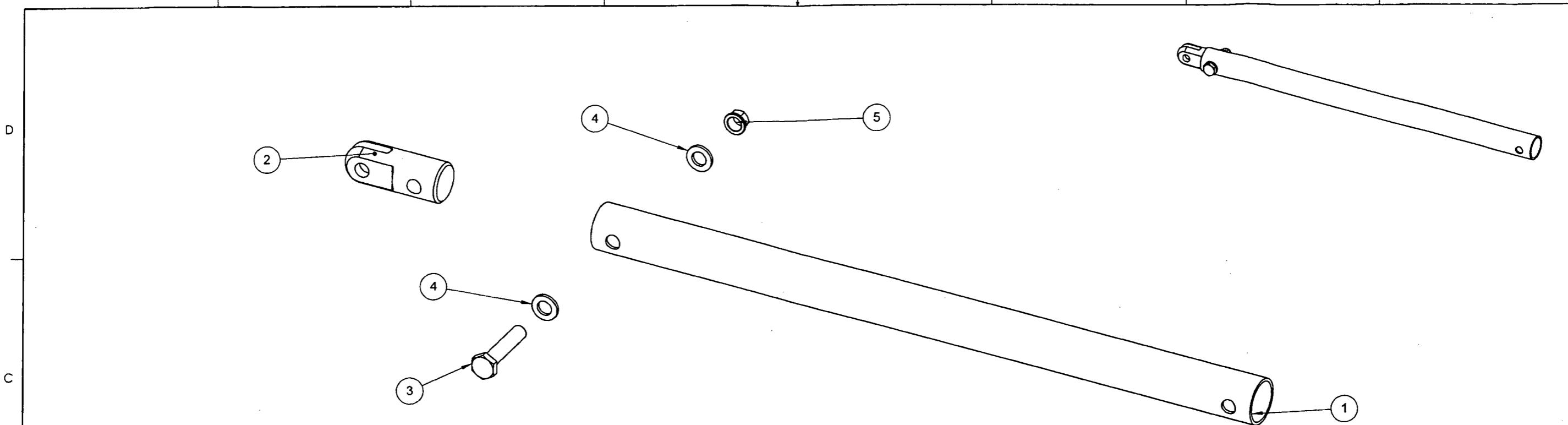
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



8 7 6 5 4 3 2 1

**D3783-043 LONGITUDINAL BRACE ASSY**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40308

**RELEASED**  
06-06-16

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3769-3	TUBE	1
2	D3765-1	CLEVIS	1
3	AN5-13A	BOLT	1
4	NAS1149D0568J	WASHER (AN960JD516)	2
5	MS21042L5	NUT	1

NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.41 lbs

DESIGN	HS	<b>DART AEROSPACE LTD</b>
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[initials]</i>	DRAWING NO.
MFG. APPR.	<i>[initials]</i>	<b>D3783</b>
APPROVED	<i>[initials]</i>	SHEET 2 OF 3
DE APPR.	<i>[initials]</i>	TITLE
DATE	<b>08.06.04</b>	SCALE
		NTS
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